

## Quietspace® Panel Ceiling Mount

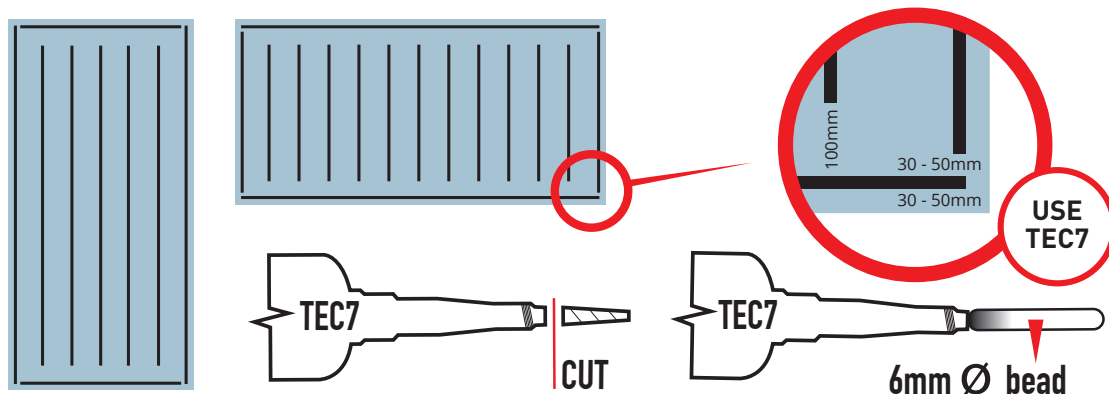
**25mm and 50mm thick panels** - Tec7 beads of 6mm diameter at no more than 200mm intervals.

Perimeter bead to be 30-50mm from edge of panel.

Internal beads of Tec7 adhesive should finish approximately 100mm away from perimeter bead. Please refer to below illustration.

Prior to bonding on any surfaces please refer to index 4 - SURFACE PREPARATION.

To ensure correct quantity and smooth application of adhesive, the use of a Tec7 caulking gun or high quality electric caulking gun is recommended.

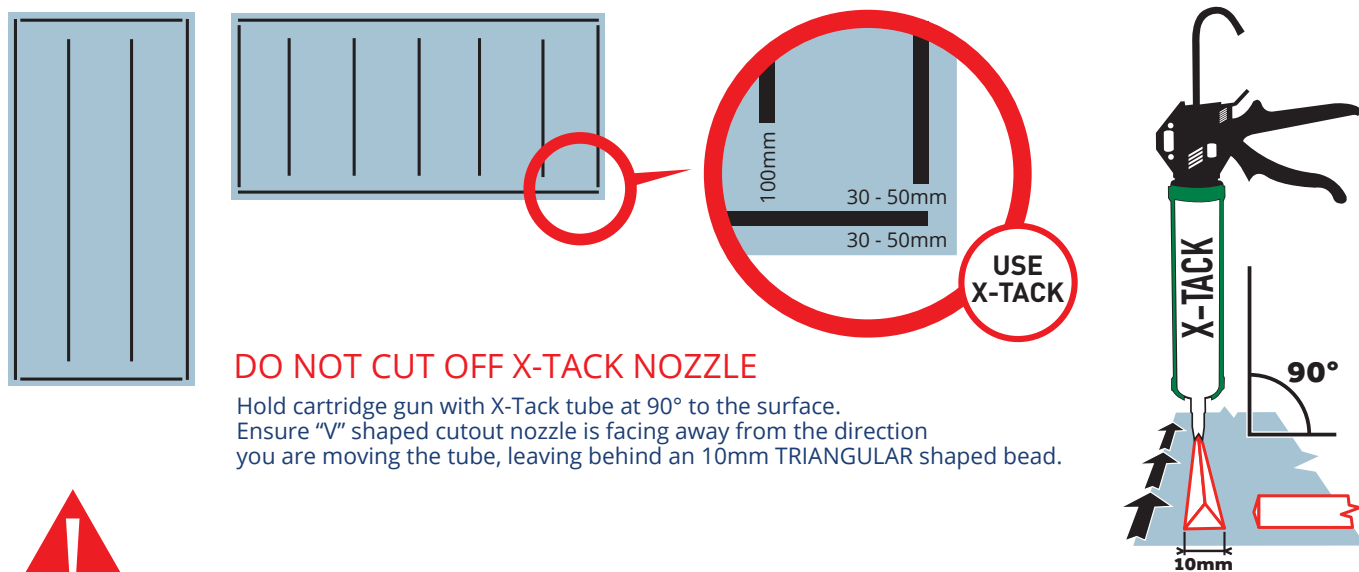


**75mm and 100mm thick panels** - X-Tack beads at 400mm intervals. Perimeter bead to be 30-50mm from edge of panel.

Internal beads of X-Tack adhesive should finish approximately 100mm away from perimeter bead. Please refer to below illustration.

Prior to bonding on any surfaces please refer to index 4 - SURFACE PREPARATION.

To ensure correct quantity and smooth application of adhesive, the use of a Tec7 caulking gun or high quality electric caulking gun is recommended.



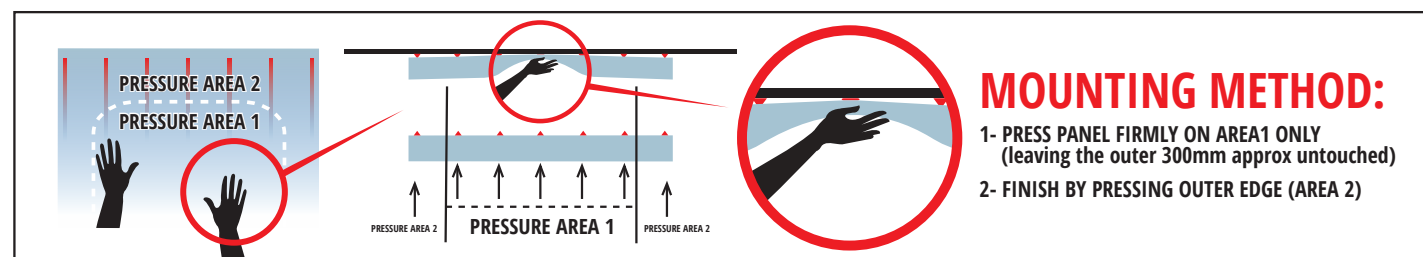
### DO NOT CUT OFF X-TACK NOZZLE

Hold cartridge gun with X-Tack tube at 90° to the surface. Ensure "V" shaped cutout nozzle is facing away from the direction you are moving the tube, leaving behind an 10mm TRIANGULAR shaped bead.

Be sure to have all surfaces bonded within five minutes. Push acoustic panel firmly above adhesive beads, ensuring correct spread of adhesive. Optimum thickness is between 0.5mm - 2mm for Tec7. Optimum thickness is between 1.5mm - 3mm for X-Tack.

Ensure that the substrate on which you are adhering the panel is even, flat and has been prepared to the specifications (see index 4). Ensure the support substrate has no deflexion as it will affect application and a suitable spread of the adhesives.

Application on curved, uneven, weak and soft surfaces is not recommended.



## Quietspace<sup>®</sup> Panel Wall Mount

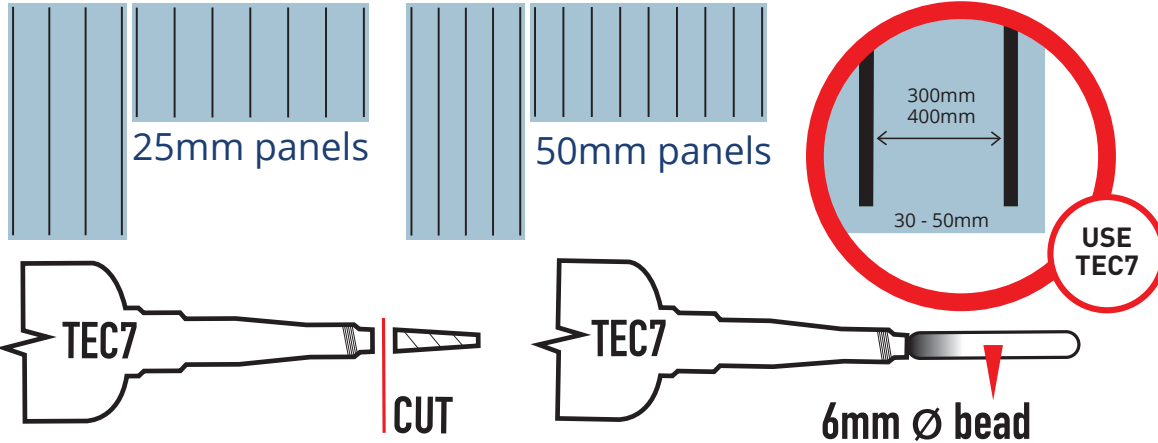
**25mm thick panels** - VERTICAL Tec7 beads of 6mm diameter at no more than 400mm intervals

**50mm thick panels** - VERTICAL Tec7 beads of 6mm diameter at no more than 300mm intervals

Beads of Tec7 to finish 30-50mm from edge of panel. Please refer to illustration.

Prior to bonding on any surfaces please refer to index 4 - SURFACE PREPARATION.

To ensure correct quantity and smooth application of adhesive, the use of a Tec7 caulking gun or high quality electric caulking gun is recommended.

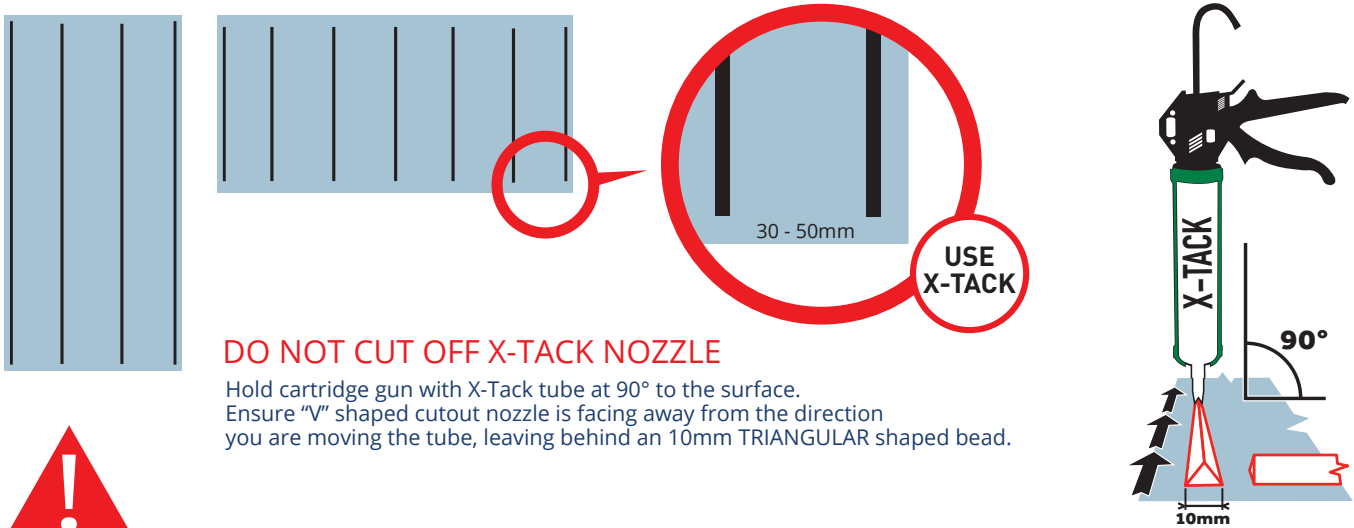


**75mm and 100mm thick panels** - X-Tack beads at 400mm intervals.

Beads of X-Tack to finish 30-50mm away from edge of panel. Please refer to illustration.

Prior to bonding on any surfaces please refer to index 4 - SURFACE PREPARATION.

To ensure correct quantity and smooth application of adhesive, the use of a Tec7 caulking gun or high quality electric caulking gun is recommended.



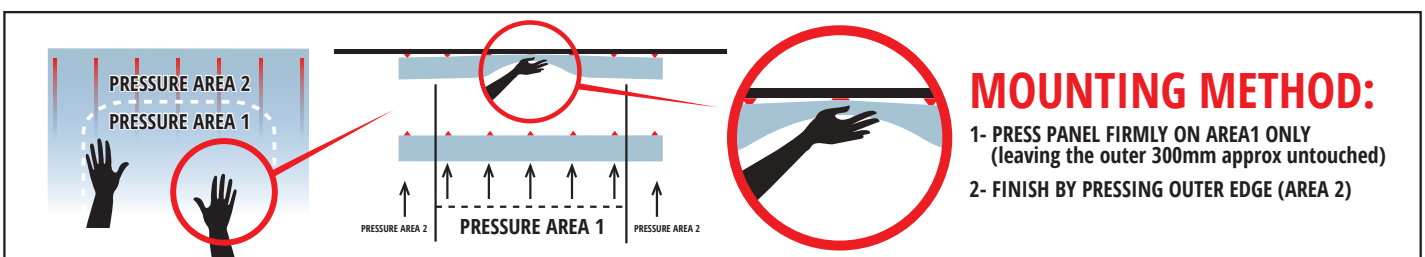
### DO NOT CUT OFF X-TACK NOZZLE

Hold cartridge gun with X-Tack tube at 90° to the surface. Ensure "V" shaped cutout nozzle is facing away from the direction you are moving the tube, leaving behind an 10mm TRIANGULAR shaped bead.

Be sure to have all surfaces bonded within five minutes. Push acoustic panel firmly above adhesive beads, ensuring correct spread of adhesive. Optimum thickness is between 0.5mm - 2mm for Tec7. Optimum thickness is between 1.5mm - 3mm for X-Tack.

Ensure that the substrate on which you are adhering the panel is even, flat and has been prepared to the specifications (see index 4). Ensure the support substrate has no deflexion as it will affect application and a suitable spread of the adhesives.

Application on curved, uneven, weak and soft surfaces is not recommended.



### MOUNTING METHOD:

- 1- PRESS PANEL FIRMLY ON AREA1 ONLY (leaving the outer 300mm approx untouched)
- 2- FINISH BY PRESSING OUTER EDGE (AREA 2)

## Cube™ Panel Ceiling Mount

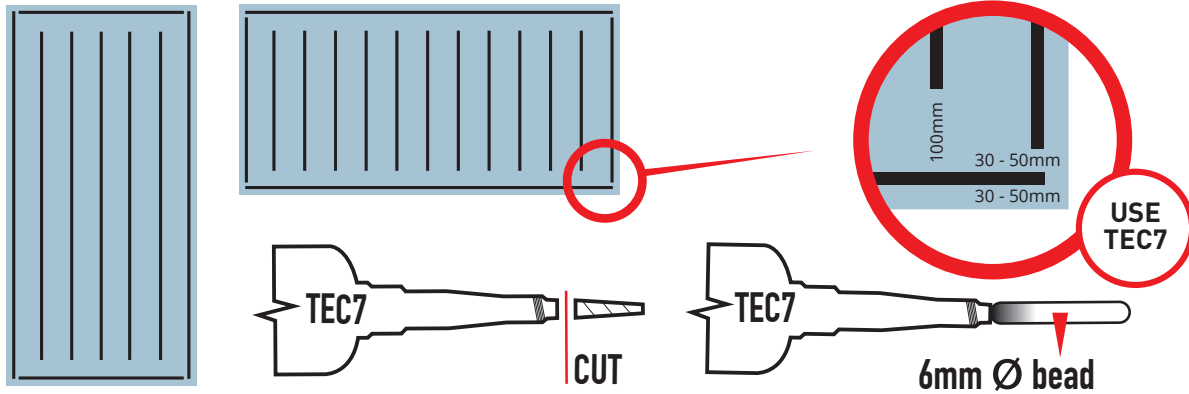
**For 6mm and 12mm thick panels** - Tec7 beads of 6mm diameter at no more than 200mm intervals.

Perimeter bead to be 30-50mm from edge of panel.

Internal beads of Tec7 adhesive should finish approximately 100mm away from perimeter bead. Please refer to below illustration.

Prior to bonding on any surfaces please refer to index 4 - SURFACE PREPARATION.

To ensure correct quantity and smooth application of adhesive, the use of a Tec7 caulking gun or high quality electric caulking gun is recommended.

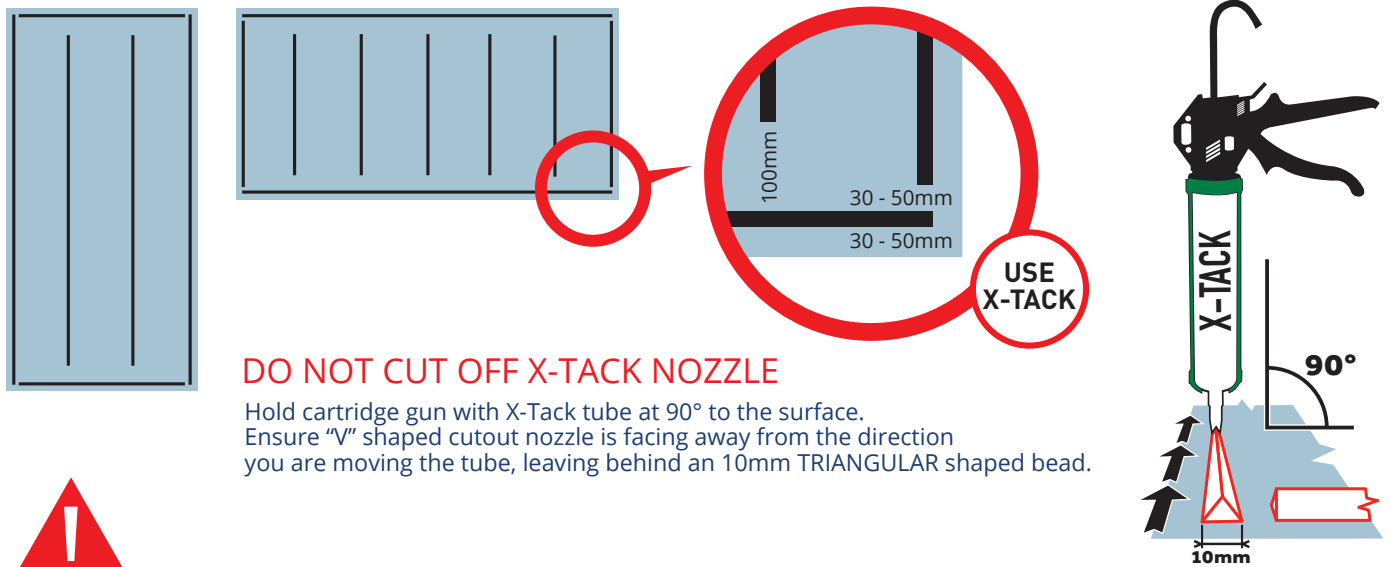


**18mm and 24mm thick panels** - X-Tack beads at 400mm intervals. Perimeter bead to be 30-50mm from edge of panel.

Internal beads of X-Tack adhesive should finish approximately 100mm away from perimeter bead. Please refer to below illustration.

Prior to bonding on any surfaces please refer to index 4 - SURFACE PREPARATION.

To ensure correct quantity and smooth application of adhesive, the use of a Tec7 caulking gun or high quality electric caulking gun is recommended.



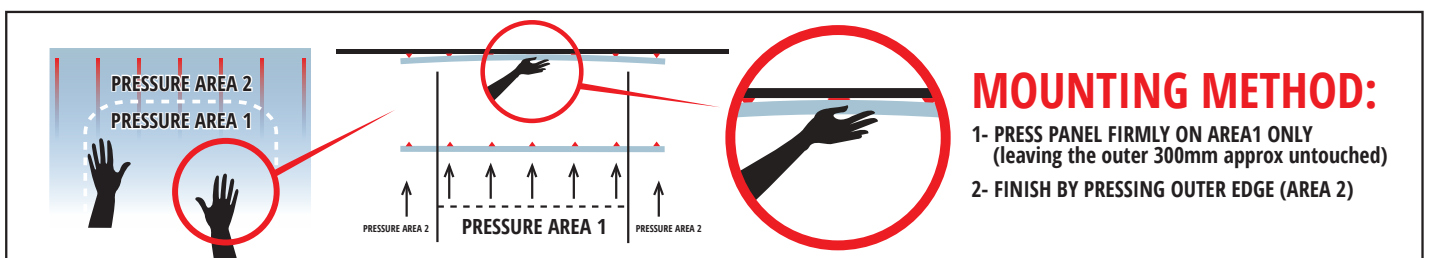
### DO NOT CUT OFF X-TACK NOZZLE

Hold cartridge gun with X-Tack tube at 90° to the surface.  
Ensure "V" shaped cutout nozzle is facing away from the direction you are moving the tube, leaving behind a 10mm TRIANGULAR shaped bead.

Be sure to have all surfaces bonded within five minutes. Push acoustic panel firmly above adhesive beads, ensuring correct spread of adhesive. Optimum thickness is between 0.5mm - 2mm for Tec7. Optimum thickness is between 1.5mm - 3mm for X-Tack.

Ensure that the substrate on which you are adhering the panel is even, flat and has been prepared to the specifications (see index 4). Ensure the support substrate has no deflexion as it will affect application and a suitable spread of the adhesives.

Application on curved, uneven, weak and soft surfaces is not recommended.



### MOUNTING METHOD:

- 1- PRESS PANEL FIRMLY ON AREA1 ONLY (leaving the outer 300mm approx untouched)
- 2- FINISH BY PRESSING OUTER EDGE (AREA 2)

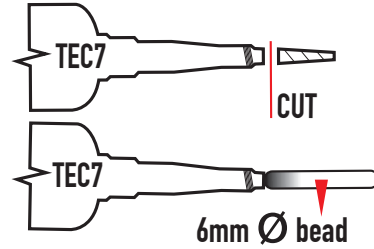
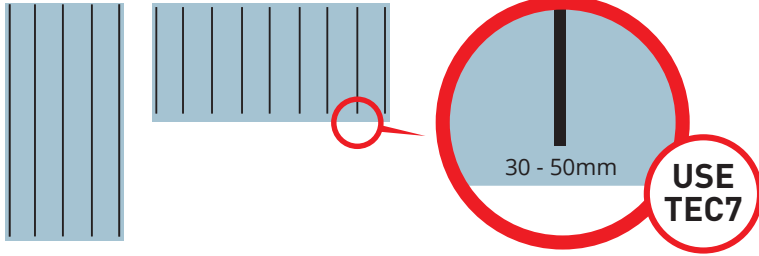
Please note:  
For mounting method refer to illustration on page 4

**6mm and 12mm thick panels** - VERTICAL Tec7 beads of 6mm diameter at no more than 300mm intervals.

Beads of Tec7 to finish 30-50mm away from edge of panel. Please refer to illustration.

Prior to bonding on any surfaces please refer to index 4 - SURFACE PREPARATION.

To ensure correct quantity and smooth application of adhesive, the use of a Tec7 caulking gun or high quality electric caulking gun is recommended.

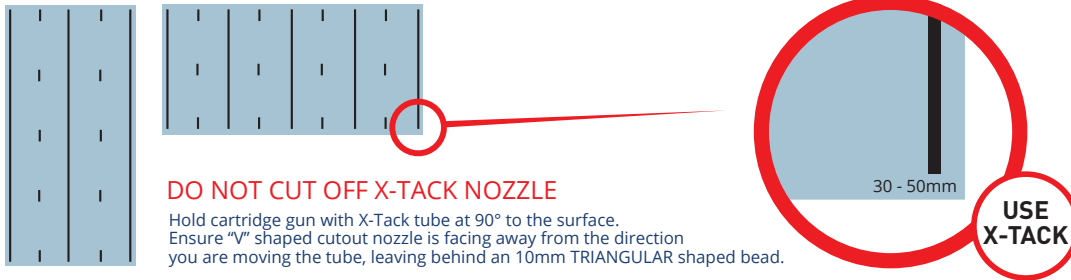


**18mm and 24mm thick panels** - VERTICAL X-Tack beads at no more than 600mm intervals

Beads of X-Tack to finish 30-50mm from edge of panel. Anti distortion beads 100mm long. Please refer to below illustration.

Prior to bonding on any surfaces please refer to index 4 - SURFACE PREPARATION.

To ensure correct quantity and smooth application of adhesive, the use of a Tec7 caulking gun or high quality electric caulking gun is recommended.



**DO NOT CUT OFF X-TACK NOZZLE**

Hold cartridge gun with X-Tack tube at 90° to the surface. Ensure "V" shaped cutout nozzle is facing away from the direction you are moving the tube, leaving behind an 10mm TRIANGULAR shaped bead.

